E- OR Z-SELECTIVE WITTIG REACTIONS IN THE SYNTHESIS OF THE CARSACYCUN ILOPROST

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Summary: Wittig reaction of ketones 3 with 4-carboxybutyltriphenyl-phosphonium bromide generates the exocyclic 5,6 double bond of iloprost (1) in E/Z ratios between 35:65 and 90:10 depending on substituents and reaction conditions.

lloprost (1) is a stable analogue of the natural prostacyclin 2. It has the same biological profile and shows promise in the treatment of arterial occlusive disease [1,2].

A major problem in the synthesis of iloprost (1) and other carbacyclins is the stereoselective generation of the trisubstituted exocyclic 56 double bond (prostaglandine numbering). The original Wrttig routes gave both isomers in essentially equal amounts [3]. There are attempts to introduce or generate this E double bond stereospecific by different methods, this often includes longer sequences, incomplete conversions and reduced overall yields [4]. The stereospecific 1,4-hydrogenation of a 1,3 diene leads to a partial hydrogenation of the lower side chain [4a]. Protodesilylation of an aliyl silane is highly stereoselective, but generation of its precursor is not [4d]. 3-Oxa**carbacyclins have been prepared in a stereoselective manner via chiral phosphonoacetates [q.**

The Wrtkg reaction can be an effective method for the synthesis of carbon carbon double bonds. Conversion of ketones are normally less selective than with aldehydes, which react with salt-free ylides to give predominantly cis olerins, and with stabilized ylides to produce trans olefins 161,

a) $Ph_3 P^+(CH_2)_4 CO_2H Br/KOtBu$ **b**) deprotection if R^1, R^2 not H

In optimizing the E/Z **stereoselectivity of the Wittig reaction of 3 with 4carboxybutyltriphenyf-phosphonium bromide we checked the** influence of the 11 and 15 substituents R¹ and R², solvent effects and further reaction conditions. The results are given in table 1.

Ketone 3c with two TBDMS protecting groups gave generally a better selectivity than the di-THP-ketone 3a . The 11 monosilylated **ketones 3d and 3g gave more of the 2 isomer 4. Steric hindrance can inttuence the attack of the phosphorous ylide and might inverse** selectivity. In contrast the 15 mono-protected ketones **3e and 3h and the unsubstituted ketone 3i** gave more of the desired E isomer 1. The best result was obtained with diolketone 3I in dimethoxyethane (DME) as solvent at 0°C (entry 12) and gave an E/Z ratio of 85:15. (isolated

yield of both isomers >90%). Using 10 equivalents of Wittig reagent with ketone 3I in dimethoxyethane as solvent gave the isomers 1 and **4 in a 9o:lO ratio. It seems that the stereocontrol is induced by the polar carboxytate end group of ths Wrttig reagent and steric effects of the lower side chain. Dther bases than potassium tert-butytate (LiHMDS,NaHMDS and KHMDS) gave comparabte results. The isomers 1 and 4 can be separated readily by chromatography on LiChrosorb, Sorbax or spherical Kromasil silica gel with hexane-isopropand as** eluent [10]. The configuration of the 5,6-double bond in 1 has been determined by ¹³C-NMR shifts using two dimensional techniques [11].

In checking the E/Z selectivity of a bicyclooctanone system in the absence of the lower side chain we tested the reaction of the ketone 5 with a 13 TBDPS substituent in the Wittig reaction. A steric hindered group might lead to the desired isomer E-6. In effect reaction of ketone 5 with a 13 TBDPS ether group and 11 hydroxy function gave the isomers E-6 and Z-6 in a 88:12 ratio. The result shows, that the E/Z-stereoselectivity of the Wittig reaction is dependent on subtie changes in substrate and solvent.

a) $PH_3P^+(CH_2)_4CO_2H$ **Br** / **KOtBu/DME/0°C E-6/Z-6 = 88** : 12

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- [7] The E/Z ratio was determined by reversed phase HPLC (UV-detection at 205 nm) after cleavage of the substituents [8a] from the crude mixture and compared with authentic material. The R/S-configuration at C-16 is 1:1.
- [8] a) Silyl ethers are cleaved with tetrabutylammonium fluoride in THF, the THP ethers with acetic acid/water/THF 3:2:1. b) The starting materials are prepared by using common methods. The ketones 3c,d,e,g,h are prepared by treating ketone 3i [iit.3h] in DMF as solvent with 1.2 eq imidazole and 1.2 eq TBDMS-CI or TBDPS-CI at 40°C. Aqueous workup and chromatography of the crude mixture with hexane / ethyl acetate as eluent on silica gel gave a first fraction of disilylated compound 3c/3f, the next fraction is the 11 monosilylated ketone 3d/3g, the third fraction is the 15 monosilylated **silyl ethw3e13h ail in nearly equal smounts.**
- [9] A typical procedure is as following: Under nitrogen at 0°C 3 mmol 4-carboxy-butyltriphenyl-phosphonium bromide in 10 ml dimethoxyethane is stirred with 6.6 mmol potassium tert-butoxide for 30 min, treated with 1 mmol ketone 3i in 1 ml THF and stirred for 2 h. The moture is acidified with 50% **dtrlc edd in water and the product extracted with ethyl acetate. The l/4 ratio is 65:15 (see entry 12 in tabb 1).**
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